



GUDWELL ENG. SERVICE

Corrugation Machines
Heavy Duty Die Cutting, Creasing
& Embossing Platen



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Die Punching Machine

Platen Die Punching Machine is designed for heavy jobs of Cutting, Creasing and Embossing of Paper, Linoleum, Card Board, Corrugated Board, Plastic & PVC material etc. Machine is with Electro-magnetic Clutch & Brake, Dwell Timing Device, Electric Impression Counter, Safety guards for operator's safety, Circuit Locking & Circuit Breaker.



Size	Platen Size	Impr per hr.	Power (H.P.)	Floor Space	WtAppr. Mt.
22"x32"	25"x35"	1800	5.0	62"x53"	3.4
25"x37"	28"x40"	1800	5.0	65"x55"	4.0
29"x40"	32"x43"	1500	5.0	65"x60"	4.5
32"x42"	36"x46"	1500	7.5	70"x68"	5.5
36"x50"	40"x54"	1200	7.5	77"x75"	7.5
42"x62"	46"x66"	1000	10.0	84"x90"	10.0
48"x68"	52"x72"	900	15.0	88"x98"	11.5
51"x81"	55"x85"	700	15.0	94"x121"	15.5

Die Punching Machine with Hot Foil Attachment

There is No Need for extra machine for hot foil stamping. You just put this Hot Foil Stamping Attachment on Die Cutting Machine & You are ready for Hot Stamping. Saves your great Costs. Comes in Two Models, With Single Roll, With Double Pull, so you can have upto Two impressions at a time.



Machine Size	Platen Size	Hot Plate Size	Heating Load
20"x26"	23"x29"	18"x23"	3 KW
20"x30"	23"x33"	18"x23"	3 KW
22"x32"	25"x35"	18"x23"	3KW
25"x37"	28"x40"	19"x25"	4 KW
32"x42"	36"x46"	20"x30"	4.5 KW

Oblique Type Corrugation Machine

Sujata High Speed Oblique type single face Paper Corrugating Machine (Bearing Mounted) (HSCBR) and FSHCBR oblique type High Speed model offers a high rate of production on the roller bearing for smooth running and longer life. The machine is fitted with gear box which runs in oil bath. The machine is provided with hydraulic self loading twin shaft reel stand and 2 pre heating cylinders. Slitter blades are optional with the machine



Size	36"	42"	52"	62"	66"	72"	75"	80"
Power (HP)	9.5	9.5	9.5	9.5	12	13	13	13
Speed (m/min)	35	35	35	35	35	35	35	35
Heating load (kw)	33	33	33	39	42	45	45	45
Pre-Heater Load (KW)	6	6	6	8	8	10	10	10

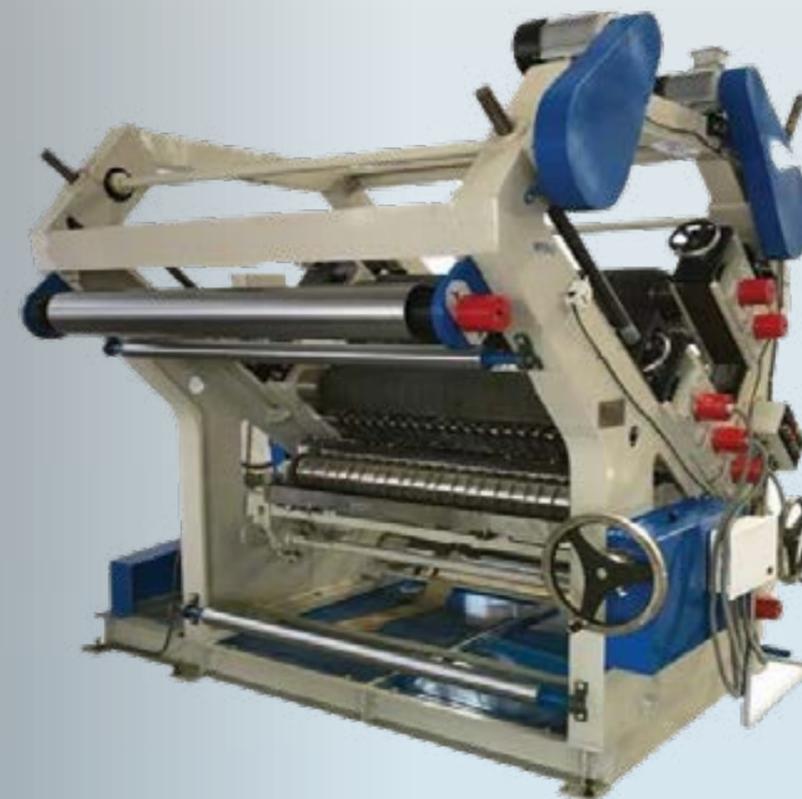
High Speed Double Profile Paper Corrugating Machine

Double Profile Oblique Type Single Facer Paper Corrugation Machine with Self Loading system

The made in India gem from 'GudLuck' is trusted and loved by corrugation manufacturers around the globe. Known for its versatility, durability and value-for-money the machine is at heart of corrugation manufacturers with medium to large scale operations and those seeking to enter the big league.

Machine finds utility in producing regular and printed corrugated boxes from a single machine source.

This is a high Speed oblique type Paper Corrugating Machine with twin flute/Double profile system, designed to use two (2) different flutes in one corrugation machine without changing the flutes.



Size	42"	52"	62"	66"	72"
Power (HP)	13.5	13.5	13.5	16	17
Speed (m/min)	35	35	35	35	35
Connected Heating load (kw)	33	33	39	42	45
Pre-Heater Load (KW)	6	6	8	8	10

Double Profile Fingerless High Speed



Our Double Profile Fingerless Oblique Type Corrugation Machine with Self Loading system is a modern gem focused on producing high strength high quality corrugation boards at high speeds.

The made in India gem is trusted and loved by corrugation manufacturers around the globe. Known for its versatility, durability and value-for-money the machine is at heart of corrugation manufacturers with medium to large scale operations and those seeking to enter the big league.

Machine finds utility in producing regular and printed corrugated boxes from a single machine source.

Size	42"	52"	62"	66"	72"
Power (HP)	13.5	13.5	13.5	16	17
Power for Blower (HP)	7.5	7.5	10	10	15
Speed (m/min)	35	35	35	35	35
Connected Heating load (kw)	40	42	42	45	48
Pre-Heater Load (KW)	6	6	8	8	10

Verticle Type Corrugation Machine

This machine can be applied for lamination of cardboard to cardboard, cardboard to corrugation paperboard. A, B, C, D, E, F, N flute corrugation paperboard can be applied.

All electrical and electronic parts are of the international famous brand. Delta touch screen is attached for easier operation.

Control, wide adjustment range, easy to operate.

Size (in)	Motor (HP)	Heating load (KW)	Floor space (in ²)	Weight (MT)	Prod. 8 Hrs. paper in 120 gm (Tao)	Speed Rft (/min.)	Hight (in)
32"	3	18	7" x 16"	2.8	1	50-80	76"
42"	4	22.5	8" x 16"	3	1.5	"	"
45"	4	24	8½" x 16"	3.3	2	"	"
52"	5	27	9½" x 17"	3.8	2.5	"	"
62"	7.5	31.5	10½" x 17½"	5	3	"	80"

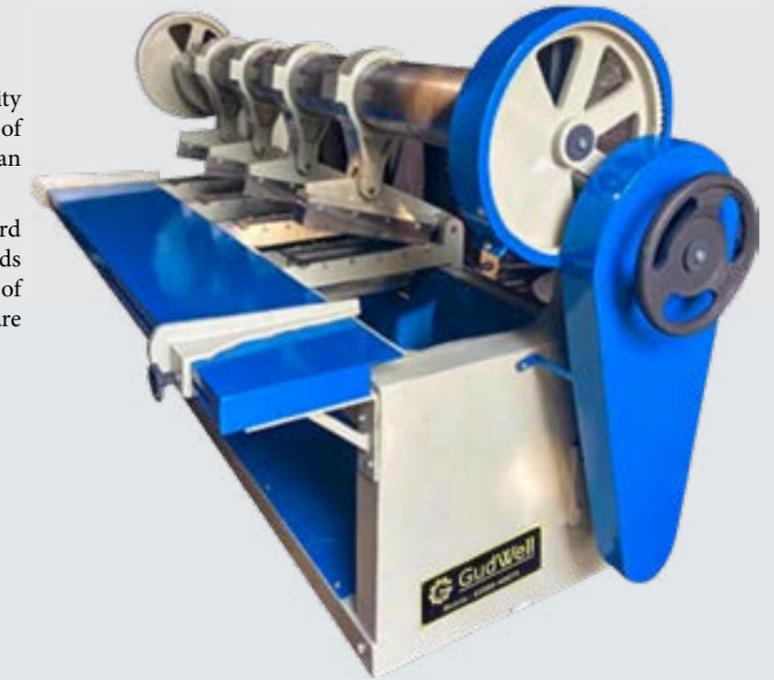


Eccentric Slotter

Eccentric slotter for corrugation adds high degree of flexibility and versatility to your corrugation plant. Suitable for all kinds of corrugation boards while still delivering suitable productivity. Can be used for 2/3/5/7/9 ply boards

This machine is meant to slot & corner cut the corrugated board simultaneously. The machine is provided with three slotting heads and one corner head. These heads can be easily set by means of gear rack mechanism provided with the machine. Screw are provided on the slotting head for adjusting the side cutters.

Size	Slot Depth Max.	Dist. Between 2 Slots (Min.)	Motor H.P
75"	18"	5"	3"
85"	18"	5"	3"
95"	18"	5"	3"
105"	18"	5"	3'



Four Bar Rotary Cutting & Creasing Machine

Size	Speed per minute	Minimum distances between two dies	Power Req	Floor space	Gross Weight
65"	300 ft./min	3"	1.5 H.P.	85" x 52"	1700 kgs.
75"	300 ft./min	3"	2 H.P.	98" x 52"	2100 kgs.
85"	300 ft./min	3"	2 H.P.	110" x 52"	2300 kgs.
95"	300 ft./min	3"	2.5 H.P.	120" x 60"	2500 kgs.



Sheet Cutter Machine



Suitable for cutting reel into sheets and cutting 2 plycorrugated liners (Can be synchronized with corrugation either electrically/mechanically). The machine is fitted with PIV gear box for changing the cutting lengths, variable speed pulley for increasing and decreasing the speed of the machine and a convey for traveling of sheets.

Size	Motor H.P	Cutting Length	Output/ Sheet Per Minute
42"	2	20/80	20/60
52"	2	20/80	20/60
62"	2	20/80	20/60
68"	3	20/80	20/60
72"	3	20/80	20/60

Double Color Sheet Printing Machine

This machine offers high rate of production and enhanced efficiency. It prints paper, boards, corrugated sheets with either based ink or solvent based ink. Hard chromium plated impressions roller is provided for sharp impression and quality printing. Variable speed controller with D.C. Motor and electronic digital sensor counter with panel box is provided for economy in wastage and better quality.



Machine Size	52"x88"	62"x88"
Printing Area	50"x85"	60"x85"
Motor Required (H.P)	3	3
Floor Space	204"x82"	204"x92"
Machine Height	62"	62"
Gross Weight (Kgs)	2400	2800
Production Capacity/Hr.	1200	1200

Sheet Pasting Machine



Sheet Pasting Machine is meant for gluing the fluted side of two ply board to make corrugated board of different plies. The speed of machine is 150 meters/minute. Available in 3 rolls and 4 rolls model.

Size	Motor H.P.	Weight 3 rolls	App (MT.) 4 rolls	Floor Space
65"	0.5	500	650	7' x 3'
75"	0.5	600	750	8' x 3'
85"	0.5	700	850	9' x 3'

Board Cutter

Our organization is engaged in manufacturing, supplying and exporting of remarkable Hand Operated Board Cutter. It is fabricated with ultra-grade raw material keeping in mind the exact specifications of the clients in order to achieve utmost client-satisfaction. We tested this machine the help of our diligent professionals on different quality parameters. They ensure it to be qualitative as per the international standards and flawlessness. It is equipped with quality-assured blades, back and front gears.



SIZE	Cutting Length	Back Working	Front Working	Weight kg	Floor Space
48"x62"	40"	60"	18"	550	50"x70"
58"x62"	50"	60"	18"	625	60"x70"
62"x72"	60"	60"	18"	700	70"x80"

Hydraulic Fully Automatic Paper Cutting Machine

Our "Hydraulic Paper Cutting Machine" are distinguished by the same high quality standards which are valid for the construction of Programmable Hydraulic Paper Cutting Machines, Sturdy construction and future-orientated platform for simple workflow integration. This Hydraulic Paper Cutting Machine has more or less same features as Programmable model only the Cutting Length is to be measured by the Operator. This Paper Cutting Machine is furnished with the Double Side Gear having Clutch framework as it is having in wheel additionally at the body side, which stop the odds of machine descending in the wake of cutting and stop any sort of harms.



Model	33	37	43
Cutting Length	840 mm (33")	900 mm (37")	1070 mm (43")
Cutting Width	840 mm (33")	900 mm (37")	1070 mm (43")
Clamp Opening	100 mm (4")	113 mm (4½")	125 mm (5")
Cuts per Minute (approx)	30	25	20
Power required	2 H.P.	3 H.P.	3 H.P.
Power for Motorized Back Gauge	½ H.P.	½ H.P.	½ H.P.
Machine Dimensions	1650 x 1650 mm	1950 x 1950 mm	2150 x 2150 mm

Fully Automatic Paper Cutting

Program execution is possible in either semi-automatic or fully automatic mode. A twin-pressure cylinder for smooth hydraulic transmission is part of the most contemporary hydraulic power pack unit. Cutting with accuracy. Push button controls on the front two.



Model	95	115	132
Cutting Width	37" (95 cm)	45" (115 cm)	52" (132 cm)
Feeding Depth	37" (95 cm)	45" (115 cm)	52" (132 cm)
Loading Height Max.	4.5"	5.5"	5.5"
Safety Clamp Pressure	66 lbs	66 lbs	66 lbs
Clamp Pressure Min	125 lbs	125 lbs	125 lbs
Clamp Pressure Max	8960 lbs	10080 lbs	10080 lbs
Back gauge Speed on Return Way	125 mm/sec	125 mm/sec	125 mm/sec
Knife Speed	40-42cycles/min	40 cycles/min	40 cycles/min
Smallest Cut Automatically Without False Plate	25 mm	25 mm	25 mm
Smallest Cut Automatically With False Plate	100 mm	100 mm	100 mm

Stitching Machine



Double Head Stitching Machine



Paper Cutting Machine



Lamination Machine



Model	33"	37"	43"
Cutting Length	840 mm (33")	900 mm (37")	1070 mm (43")
Cutting Width	840 mm (33")	900 mm (37")	1070 mm (43")
Clamp Opening	100 mm (4")	113 mm (4½")	125 mm (5")
Cuts per Minute (approx)	30	25	20
Power required	2 H.P.	3 H.P.	3 H.P.
Power for Motorized Back Gauge	½ H.P.	½ H.P.	½ H.P.
Machine Dimensions	1650 x 1650 mm	1950 x 1950 mm	2150 x 2150 mm

Size of Machine	24"	32"	36"	42"
Lamination width	24"	30"	36"	42"
Maximum speed Per/Hrs.	1800 ft.	1500 ft.	1500 ft.	1500 ft.
Power required	1.5 H. P.	2 H. P.	3 H. P.	3 H. P.
Net Weight approx.	1.0 Ton	1.2 Ton	1.2 Ton	1.6 Ton



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